

5/26

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	<b>23525</b>
<b>Description:</b> Bracket	<b>Part Number:</b>	<b>D3205-1</b>
<b>Dwg:</b> D3205 Rev. A	<b>Qty:</b>	<b>3</b>
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler <b>Dwg not required</b>	<i>[Signature]</i>	05.06.08	3
2	MV	Cut blanks: 3.250" x 2.500" x 4.250" long Bar (+0.030/-0.000) Material: 7075-T73 (QQ-A-200/11 or QQ-A-250/12) or 2024-T3 (QQ-A-200/3 or QQ-A-250/4) (M7075T73B2.500x03.25) <b>Identify for D3205-1</b> Batch: _____			
3	MV	Machine D3205-1 as per Folio FA346 and Dwg D3205 <b>Identify as D3205-1</b>			
4	QC2	Inspect parts as they come off the CNC machine			
5	MV	Deburr and Tumble			
6	QC8	Second check			
7	FP	Chemical conversion Coat as per QSI 005 4.1			
8	FP	Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3 <b>Note: Cover the thread hole for D3205-1 before powder coat.</b>			
9	QC3	Inspect Powder Coat			
10	ST	Identify and Stock			
11	AC	Cost / part <i>[Signature]</i>			
12	DC	Close W/O Inspect Level 21		05.06.07	

Rev	Date	Change	Revised By	Approved
A	04.06.09	New issue	KJ/RF <i>[Signature]</i>	<i>[Signature]</i>

RELEASED

04.06.21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

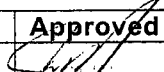
<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	<b>23525</b>
<b>Description:</b> Pedal Bracket		<b>Part Number:</b>	<b>D3205-1</b>
<b>Inspection Dwg:</b> D3205 <b>Rev:</b> A		<b>Page 1 of 1</b>	

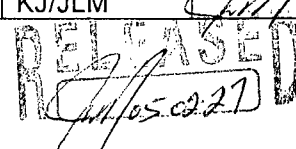
### FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**
                 
 ☐ **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
1.100	+/-0.010					
0.250	+/-0.010					
R0.37	+/-0.030					
0.125	+/-0.010					
0.250	+/-0.010					
2.380	+/-0.010					
1.380	+/-0.005					
0.500	+/-0.005					
0.880	+/-0.010					
Ø0.470 x 100°	+0.005/-0.000					
0.440	+/-0.005					
0.600	+/-0.005					
1/4-28UNF-313	N/A					
0.250	+/-0.010					
Ø0.257	+0.005/-0.000					
1.750	+/-0.010					
0.870	+/-0.005					
0.440	+/-0.005					
R0.25	+/-0.030					

<b>Measured by:</b>		<b>Audited by:</b>		<b>Prototype Approval:</b>	N/A
<b>Date:</b>		<b>Date:</b>		<b>Date:</b>	N/A

<b>Rev</b>	<b>Date</b>	<b>Change</b>	<b>Revised by</b>	<b>Approved</b>
A	05.02.17	New Issue	KJ/JLM	



# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Jun 07, 2005  
11:54 am

Work Order No : 0023525  
Project Name : D3205-1  
Project For : WK526  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3205-1  
Description : Bracket  
Manufactured : Yes  
Amount Req'd : 3  
Amount Done : 0  
Start Date : 06-07-05  
Est Finish Date : 06-30-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00